

Work Order ID 120063

120063

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June-04-14 1:43:35 PM

Item ID: D4730-020-035

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Velcro Strip 2.0W/ X 3.5L

Start Date: 6/04/14 Start Qty: 45.00

45

Cust Item ID:

Required Date: 6/04/14 Req'd Qty: 45.00

45

Customer:

Reference:

Approvals: Process Plan: MLS Date: 14-06-04 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D4730	B
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110

0.00

110

Small Fab

Memo

0.00

Small Fab

45

FF 14-06-04

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

(45)

14-06-04

DAS 9-89

130

Receive & Inspect for Damage & Mat'l Certs

0.00

130

Packaging

Memo

0.00

Packaging

DAS 9-89

N/A

ID & STOCK

ST 122

45 x

SP 14-6-5

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Start Date: 6/04/14 Start Qty: 45.00 *45*

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14/6/5 JG

MF
14-6-5

Picklist Print

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Work Order ID: 120063

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Parent Item: D4730-020-035

D4730-020-035

Parent Item Name: Velcro Strip 2.0W/ X 3.5L

Start Date: 6/04/14

Required Date: 6/04/14

Start Qty: 45.00

Required Qty: 45.00

Comments: IPP REV:A 13.12.19 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4730-020		Manufactured	No				f	115.0000		14			

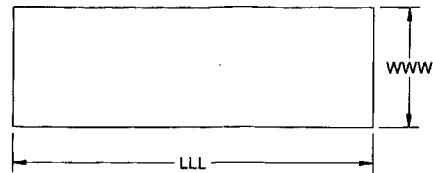
D4730-020

Velcro Hook & Loop 2" Wide

FF 14-06-04

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST121 103841	98	14
114739	48	
117676	50	
ST122	17	
111218	17	

SPECIFICATION CONTROL DRAWING



WHERE WWW = WIDTH IN INCHES (IN TENTHS OF INCH)
 LLL = LENGTH REQUIRED (IN TENTHS OF INCH)
 EG: 2.0 WIDTH x 3.5" LONG VELCRO STRIP: D4730-020-035
 0.75 WIDTH x 15.2" LONG VELCRO STRIP: D4730-008-152

DART PART NUMBER	DESCRIPTION	MATERIAL	POSSIBLE VENDOR	MAKE FROM VENDOR PART NUMBER	LENGTH (ft)	COLOR
D4730-WWW-LLL	GENERAL PURPOSE HOOK + LOOP	NYLON (ADHESIVE BACK)	McMASTER-CARR	9273K16 9273K23 9273K29 9273K36 9273K43 9273K48	5 10 15 30 50 75	BLACK

D4730-WWW-LLL VELCRO STRIP

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: N/A

SHOP COPY
 RETURN TO
 DART AEROSPACE LTD
 120063 MCT
 14.06-04

RELEASED
 2013-01-30

B	ADD COLOR (ZN B2-1)	RF	12.11.30
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4730	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	VELCRO STRIP	NTS
DATE	12.11.30	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	